

Work Order ID 113153

February-12-14 8:43:47 AM

113153

Page 1

Item ID: D3499-042

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cable Guard

Stop

NS2

Start Date: 2/14/14 **Start Qty:** 2.00

2

Cust Item ID:

Required Date: 2/14/14 **Req'd Qty:** 2.00

2

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 14-02-13

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--	----------------------------------	------------------------------	----------------	---------------	----------------------	-----------------------	-----------------------	--------------------------	------------------------

Draw Nbr	Revision Nbr
D3499	Rev C

100

Pick Kit

0.00

100

Packaging

Memo

0.00

2

FF 14-06-10

Packaging

110

110

Small Fab

Memo

0.00

2

FF 14-06-10

Small Fab

1- assemble per dwg

120

QC5- Inspect part completeness to step on W/O

0.00

AS
27
69
M/6/18

2

120

QC

Quality Control

0.00

DQA:

Date:



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date:

Work Order update only

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS										
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>								
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>								
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>								
			Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>									
Root Cause	Date	Step	Qty	Description of work order update or non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector				
Design															
Doc/Data															
Equip/Tooling															
Handling/Pre															
Material															
Operator															
Offset/Setup															
Process															
Supplier															
Training															
Transport															
Unapproved															
FAULT CATEGORY															
Landing Gear	Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence Wave/Twist in Tube			General			Folio/Program Grain Hardware Inspection Incomplete/Unqualified Instructions Incomplete/Unclear Misaligned/off center Mislabeled Misread Off-set Out of Calibration Out of Sequence			Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Positioned Wrong Power Loss/Surge			Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other		

Work Order ID 113153

February-12-14 8:43:47 AM

113153

Page 2

Item ID: D3499-042

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cable Guard

Stop

NS2

Start Date: 2/14/14 **Start Qty:** 2.00

2

Cust Item ID:

Required Date: 2/14/14 **Req'd Qty:** 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: 8T201

0.00

2X

14-6-19

130

Packaging

Memo

0.00

Packaging

DAS
26
9-89

140

QC21- Final Inspection - Work Order Release

0.00

MLJ 14-6-19

140

QC

Memo

0.00

Quality Control

DLH-6-19

DQA:

Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: _____

Work Order update only

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS						
				Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
				Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
				Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
				Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector	
Design												
Doc/Data												
Equip/Tooling												
Handling/Pre												
Material												
Operator												
Offset/Setup												
Process												
Supplier												
Training												
Transport												
Unapproved												
FAULT CATEGORY												
Landing Gear	General											
	<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Folio/Program	<input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Pressure/Forced							
	<input type="checkbox"/> Centre Not Concentric	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Grain	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Set-up							
	<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damage/Defect	<input type="checkbox"/> Hardware	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Temperature/Cure							
	<input type="checkbox"/> Crimp/Kink/Ripple/Wave	<input type="checkbox"/> Burrs	<input type="checkbox"/> Inspection Incomplete/Unqualified	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Weld							
	<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Moved	<input type="checkbox"/> Wrong Stock Pulled							
	<input type="checkbox"/> Crushing	<input type="checkbox"/> Countersink	<input type="checkbox"/> Misaligned/off center	<input type="checkbox"/> Positioned Wrong	<input type="checkbox"/> Other							
	<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Power Loss/Surge								
	<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Drawing	<input type="checkbox"/> Misread									
	<input type="checkbox"/> Marks/Chatter	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Off-set									
	<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Calibration									
	<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Fit/Function	<input type="checkbox"/> Out of Sequence									

Picklist Print

February-12-14 8:43:51 AM

Page 1

Work Order ID: 113153

113153

Parent Item: D3499-042

D3499-042

Parent Item Name: Cable Guard

Start Date: 2/14/14

Required Date: 2/14/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 06-05-05 JLM
IPP Rev:B As per Rev B 06-08-31 JLM
per dwg revC DD 10.02.23 verified by:EC

IPP Rev:C as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C5A		Purchased	No			100	Each	1,813.000	2	4			

AN3C5A

Bolt

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	FG 129198	5	
	122800	5	
	ST350	1808	
	M128057	1808	

AN3C6A

Purchased

No

100 Each 453.0000

**

3 6

FF 14-06-18

AN3C6A

Bolt

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	FG	10	
	122416	10	
	ST513	443	
	m125709	443	

D3499-2

Manufactured

No

100 Each 0.0000

**

1 2

2 FF 14-06-18

D3499-2

Mounting Plate

D3499-3

Manufactured

No

100 Each 2.0000

**

1 2

FF 14-06-18

D3499-3

Plastic Cable Guard

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST201A 114026	2	
	95785	2	

DQA:

Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: _____

Work Order update only

Work Order: _____	DISPOSITION			AGAINST DEPARTMENT/PROCESS					
Part No. _____	Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
NCR No. _____	Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
	Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
	Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									
FAULT CATEGORY									
Landing Gear	Bending <input type="checkbox"/>	General			Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>		
	Centre Not Concentric <input type="checkbox"/>	Bend <input type="checkbox"/>				Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Set-up <input type="checkbox"/>	
	Cracks <input type="checkbox"/>	BOM/Route <input type="checkbox"/>				Hardware <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>	
	Crimp/Kink/Ripple/Wave <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>				Inspection Incomplete/Unqualified <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Weld <input type="checkbox"/>	
	Cuffs <input type="checkbox"/>	Burrs <input type="checkbox"/>				Instructions Incomplete/Unclear <input type="checkbox"/>	Part Moved <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>	
	Crushing <input type="checkbox"/>	Contamination <input type="checkbox"/>				Misaligned/off center <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>		
	Heat Treat <input type="checkbox"/>	Countersink <input type="checkbox"/>				Mislabeled <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>		
	Inspection Strip in Tube <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>				Misread <input type="checkbox"/>			
	Marks/Chatter <input type="checkbox"/>	Drawing <input type="checkbox"/>				Off-set <input type="checkbox"/>			
	Turning Sequence <input type="checkbox"/>	Drill Holes <input type="checkbox"/>				Out of Calibration <input type="checkbox"/>			
	Wave/Twist in Tube <input type="checkbox"/>	Finish <input type="checkbox"/>				Out of Sequence <input type="checkbox"/>			
		Fit/Function <input type="checkbox"/>							

Picklist Print

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Work Order ID: 113153

113153

Parent Item: D3499-042

D3499-042

Parent Item Name: Cable Guard

Start Date: 2/14/14

Required Date: 2/14/14

Start Qty: 2.00

Required Qty: 2.00

D3499-5

Manufactured No

100

Each

21.0000

2

4

**

FF 14-06-18

D3499-5

Placard

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST052	21	
102266	9	
110825	12	

D3672-1

Manufactured No

100

Each

1,346.000

5

10

**

FF 14-06-18

D3672-1

Phenolic Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	10	
85222	10	
ST060	1336	
103845	100	
112218	500	
93886	522	
99099	214	

MS21043-3

Purchased No

100

Each

649.0000

5

10

**

FF 14-06-18

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG 128398	80	
103691	80	
ST315	569	
124555	71	
m126741	498	

DQA: _____ Date: _____



QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATEWork Order update only

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS							
Part No. _____	Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>				
NCR No. _____									

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General							
	Bending <input type="checkbox"/>	Bend <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>			
	Centre Not Concentric <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Set-up <input type="checkbox"/>			
	Cracks <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>	Hardware <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>			
	Crimp/Kink/Ripple/Wave <input type="checkbox"/>	Burrs <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Weld <input type="checkbox"/>			
	Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Part Moved <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>			
	Crushing <input type="checkbox"/>	Countersink <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>				
	Heat Treat <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	Other <input type="checkbox"/>			
	Inspection Strip in Tube <input type="checkbox"/>	Drawing <input type="checkbox"/>	Misread <input type="checkbox"/>					
	Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Off-set <input type="checkbox"/>					
	Turning Sequence <input type="checkbox"/>	Finish <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>					
	Wave/Twist in Tube <input type="checkbox"/>	Fit/Function <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>					

Picklist Print

Page 3

February-12-14 8:43:51 AM

Work Order ID: 113153

113153
D3499-042

Parent Item: D3499-042

Parent Item Name: Cable Guard

Start Date: 2/14/14

Required Date: 2/14/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

100

Each

9,404.000

10

20

**

FF 14-06-18

NAS1149C0332R

WASHER

Location	Loc Qty	Loc Code
GA	129499	20
	125654	
st510	8247	
m126319	629	
m127306	2500	
m127410	3000	
m127831	2118	

DQA:

Date:



WORK ORDER NON-CONFORMANCE / UPDATE

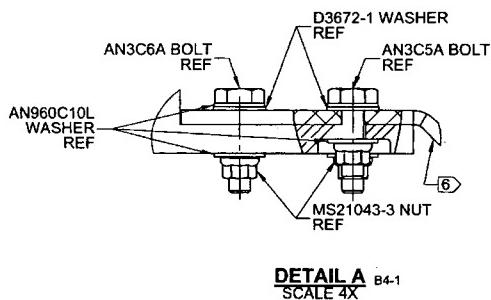
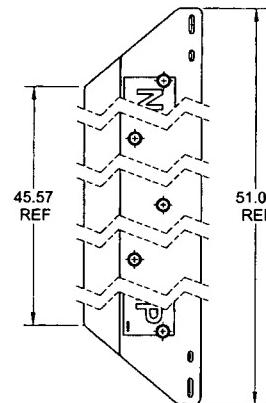
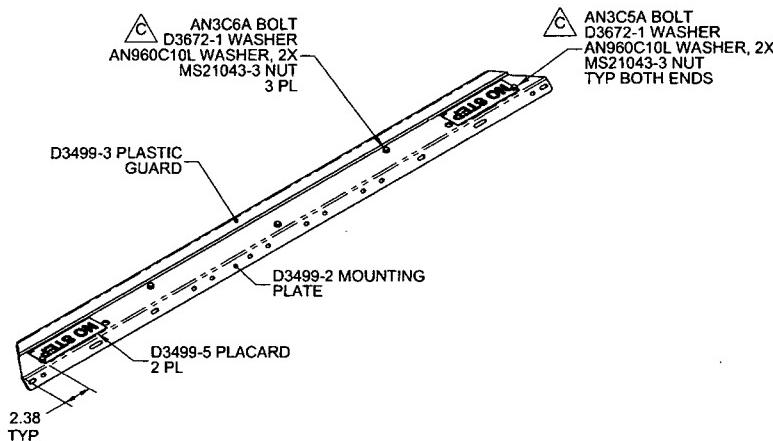
QA Closed:

Date:

Work Order update only

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS						
				Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
				Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
				Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
				Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector	
Design												
Doc/Data												
Equip/Tooling												
Handling/Pre												
Material												
Operator												
Offset/Setup												
Process												
Supplier												
Training												
Transport												
Unapproved												
FAULT CATEGORY												
Landing Gear	Bending			General <input type="checkbox"/>	Folio/Program <input type="checkbox"/>			Outside Dimensions <input type="checkbox"/>			Pressure/Forced <input type="checkbox"/>	
	Centre Not Concentric			Bend <input type="checkbox"/>	Grain <input type="checkbox"/>			Over/Under tolerance <input type="checkbox"/>			Set-up <input type="checkbox"/>	
	Cracks			BOM/Route <input type="checkbox"/>	Hardware <input type="checkbox"/>			Part Incorrect <input type="checkbox"/>			Temperature/Cure <input type="checkbox"/>	
	Crimp/Kink/Ripple/Wave			Broken/Damage/Defect <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>			Part Lost/Missing <input type="checkbox"/>			Weld <input type="checkbox"/>	
	Cuffs			Burrs <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>			Part Moved <input type="checkbox"/>			Wrong Stock Pulled <input type="checkbox"/>	
	Crushing			Contamination <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>			Positioned Wrong <input type="checkbox"/>			Power Loss/Surge <input type="checkbox"/>	
	Heat Treat			Countersink <input type="checkbox"/>	Mislabeled <input type="checkbox"/>			Other <input type="checkbox"/>				
	Inspection Strip in Tube			Cut Too Short <input type="checkbox"/>	Misread <input type="checkbox"/>							
	Marks/Chatter			Drawing <input type="checkbox"/>	Off-set <input type="checkbox"/>							
	Turning Sequence			Drill Holes <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>							
	Wave/Twist in Tube			Finish <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>							
				Fit/Function <input type="checkbox"/>								

ITEM	QTY -042	P/N	DESCRIPTION
1	X	D3499-042	CABLE GUARD ASSEMBLY
2	1	D3499-2	MOUNTING PLATE
3	1	D3499-3	PLASTIC GUARD
4	2	D3499-5	PLACARD
5	2	AN3C5A	BOLT
6	3	AN3C6A	BOLT
7	10	AN960C10L	WASHER
8	5	MS21043-3	NUT
9	5	D3672-1	WASHER



DETAIL A B4-1
SCALE 4X

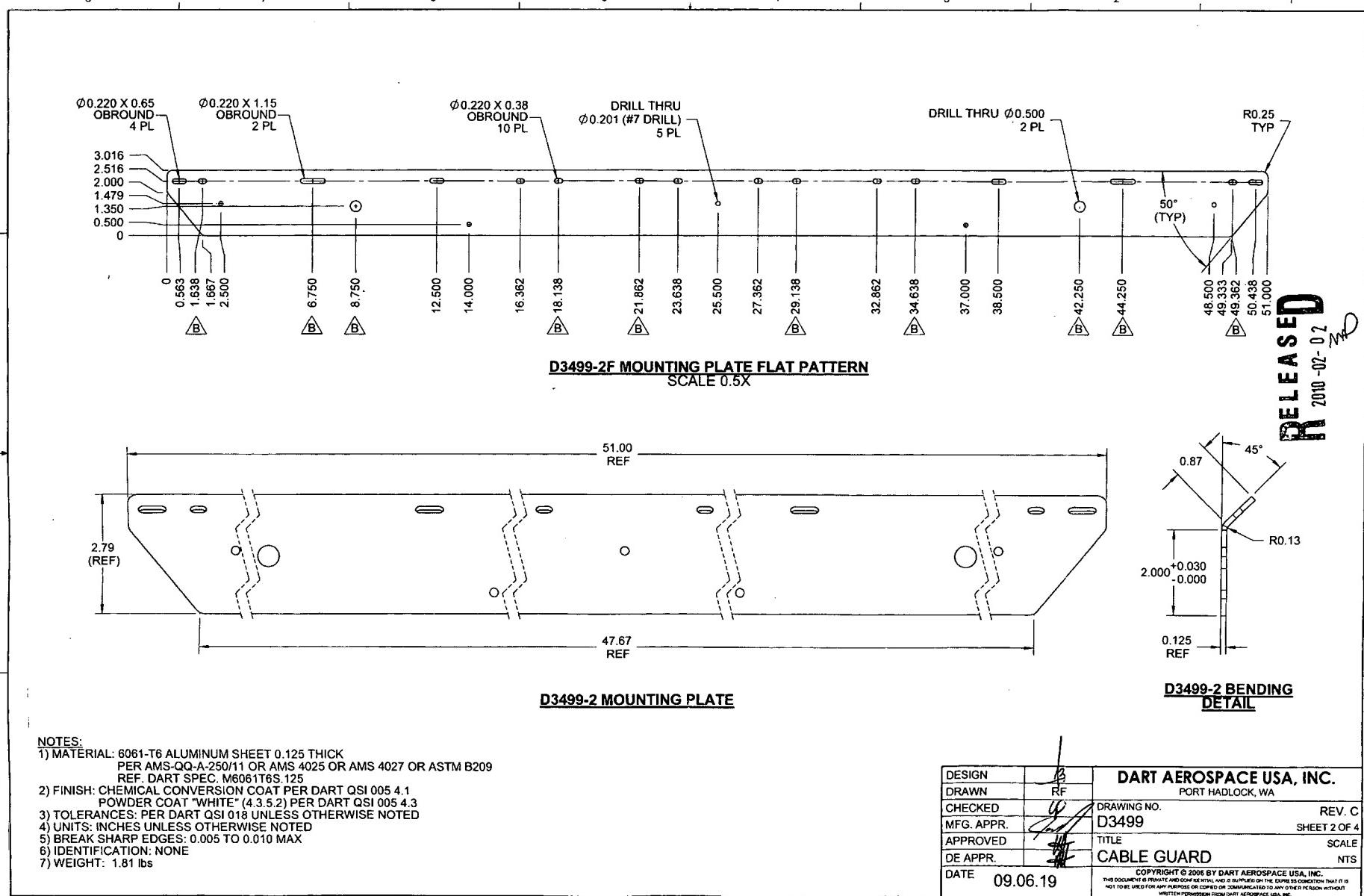
D3499-042 CABLE GUARD ASSEMBLY

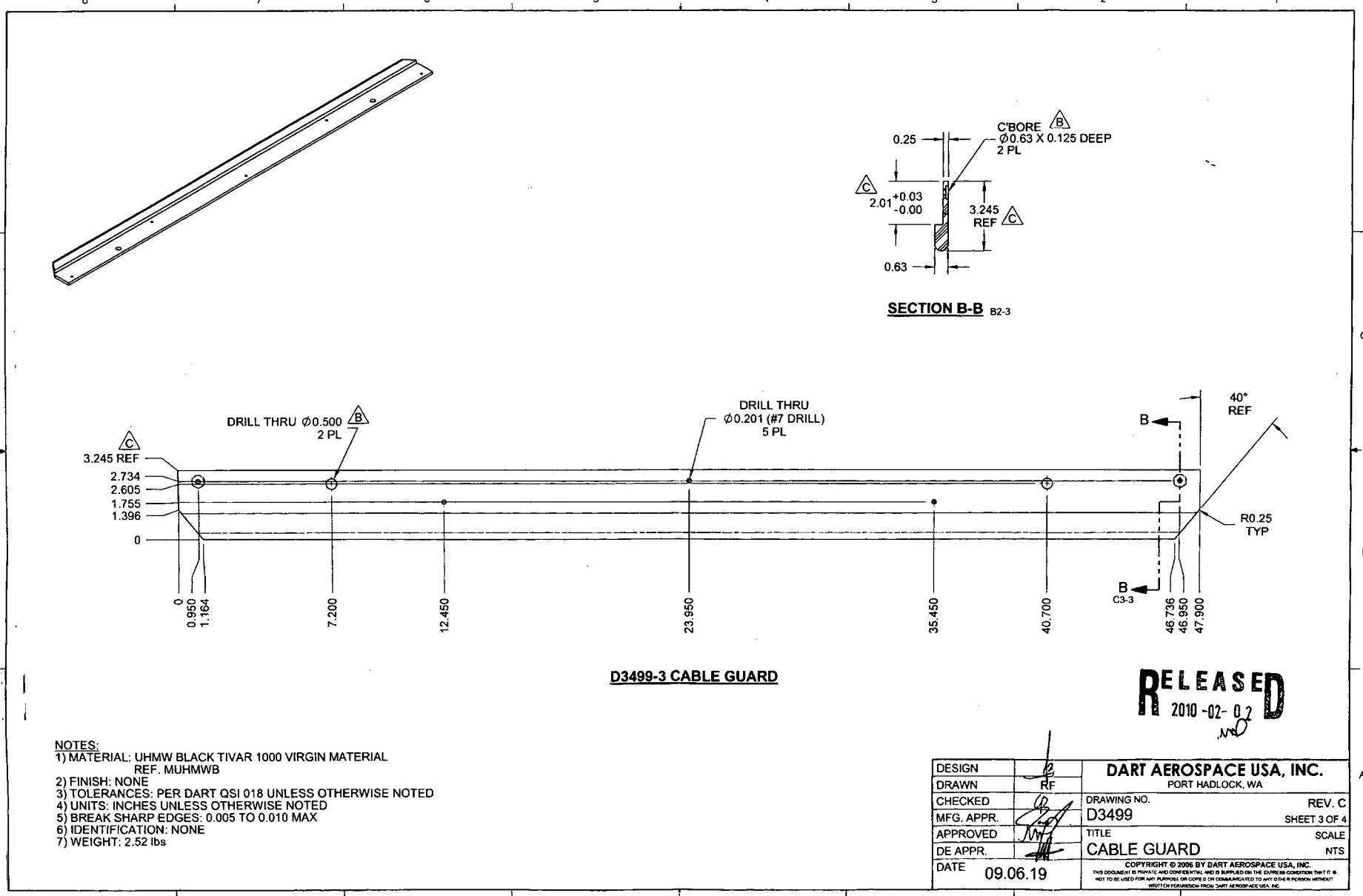
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3499-041/-042" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 3.90 lbs

C	DRAWING UPDATED TO CURRENT STANDARDS. 3.245 WAS 3.255 (ZN B8-3). 3.24 WAS 3.25 (ZN D3-3); REVISE TOLERANCE & 2.01 WAS 2.00 (ZN D3-3); D3672-1 WAS NAS1515H3L (ZN D3-1, D5-1, D7-1); ADD IDENTIFY NOTE (ZN A8-1). REF NCR-09-045		RF	09.06.19
B	RE-DESIGN D3499-2F-3		MB	06.08.15
A	NEW ISSUE		MB	06.04.11
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>[Signature]</i>		DART AEROSPACE USA, INC.	
DRAWN	R-		PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>		DRAWING NO.	
MFG. APPR.	<i>[Signature]</i>		REV. C	
APPROVED	<i>[Signature]</i>		SHEET 1 OF 4	
DE APPR.	<i>[Signature]</i>		TITLE	
DATE	09.06.19		SCALE	
			NTS	

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WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

8 7 6 5 4 3 2 1

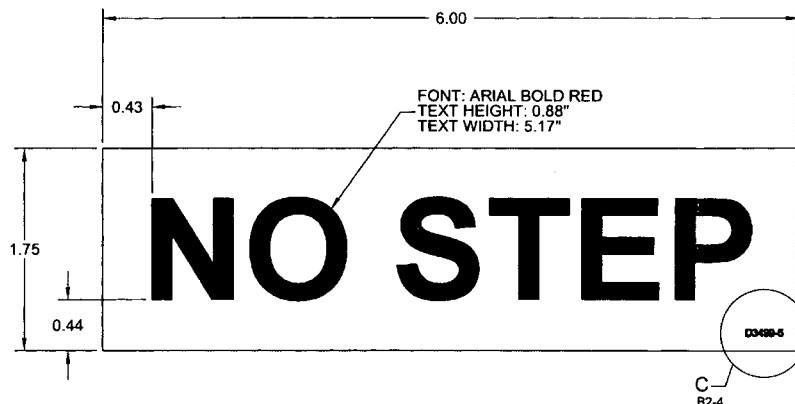




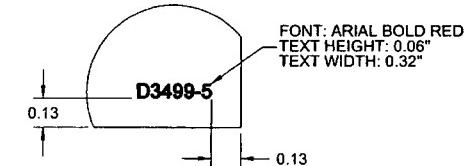
NOTES:

- 1) MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF. MUHMMWB
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 2.52 lbs

DESIGN	<i>B</i>	DART AEROSPACE USA, INC.		
DRAWN	RF	PORT HADLOCK, WA		
CHECKED	<i>C</i>	DRAWING NO.	REV. C	
MFG. APPR.	<i>C</i>	D3499	SHEET 3 OF 4	
APPROVED	<i>MW</i>	TITLE	SCALE	
DE APPR.	<i>MW</i>	CABLE GUARD	INTS	
DATE	09.06.19	COPYRIGHT © 2006 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS TO BE KEPT IN THE SAME CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		



D3499-5 PLACARD



DETAIL C BS-4
SCALE 2X

RELEASED
2010-02-03
WMS

NOTES:

- 1) MATERIAL: RED LETTERS ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR
AVERY IPM #2031. SIZE IS 6.00" LONG" X 1.75" WIDE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA
DRAWN	RF	DRAWING NO.
CHECKED	JP	REV. C
MFG. APPR.	JL	D3499
APPROVED	JL	SHEET 4 OF 4
DE APPR.	JL	TITLE
DATE	09.06.19	SCALE
		NTS
		CABLE GUARD
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